

CLAIMS

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1. A process for making a bar composition comprising:
- (1) less than about 25% by wt. of surfactant;
- (2) greater than about 40% by wt. of sugar or mixture of sugars;
- (3) about 5% to 25% by wt. glass transition modifier; and
- (4) 1% to 30% water; wherein said process comprises:
- 10 (a) combining water, sugar and surfactant at temperature above about 60°C to about 90°C;
- (b) neutralizing surfactant prior to addition of glass transition modifier;
- (c) subsequently adding glass transition modifier; and
- (d) cooling to form bar.
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2. A process according to claim 1, wherein said bar composition comprises less than about 20% surfactant.
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3. A process according to claim 1, wherein the 25% total surfactant comprise less than 5% insoluble fatty acid soap and/or insoluble synthetic detergent, said percentages being by wt. as a percentage of the total composition.
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4. A process according to claim 1, wherein surfactant comprises greater than about 75% of the total surfactant of soluble fatty acid soap.
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5. A process according to claim 1, comprising greater than about 50% sugar, or mixture of sugars.

5 6. A process according to claim 1, wherein the glass transition modifier is selected from the group consisting of corn sweeteners, water soluble vinyl polymers and modified, water soluble celluloses and starches.

10 7. A process according to claim 1, wherein said sugar or sugars comprises sucrose.

15 8. A process according to claim 1, wherein temperature is about 70°C about 85°C.